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D3213-041
Job Sheet 190753



Part No: D3213-041

Job Qty: 12 pcs

Part Name: Replacement Interior Door For -015 & -025



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/14/19

Job Tracking No:

Due Date: 3/22/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV B IPP Rev:A New Issue 05-11-17 17:27

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	12 pcs	3/22/19		0.00	4.69	Small Fab - 1		JUL 04 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	12 pcs	3/22/19		0.00	0.00	QC 5 - 10		JUL 05 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Powdercoat - A Black Sand - B4B	12 pcs	3/22/19		0.00	0.82	Powdercoat - 1 - B4B		JUL 05 2019
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	12 pcs	3/22/19		0.00	0.00	QC 3 - 10		JUL 05 2019
							QC 3 - 13		
							QC 3 - 15		

START: 12:55 O.U.T. 320° FINISH: 1:25

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						QC 3 - 17	
						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 26	
						QC 3 - 28	
						QC 3 - 3	
						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 6	
						QC 3 - 68	
						QC 3 - 9	
140 Small Fab - 2 - B4B	12 pcs	3/22/19	0.00 4.69			Small Fab - 1 - B4B	
						Small Fab - 2 - B4B	
						Small Fab - 3 - B4B	
						Small Fab - 4 - B4B	
						Small Fab - 5 - B4B	
						Small Fab - 6 - B4B	
						Small Fab - 7 - B4B	
150 QC 5	12 pcs	3/22/19	0.00 0.00			QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 42	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
160 Packaging 3-1 - Stock - B4B	12 pcs	3/22/19	0.00 0.00			Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 -	

DAS
40
9-89

JUL 0 8 2019

JUL 0 9 2019

DAS
81
9-89

JUL 0 9 2019

				B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	P.C. APR 11 2019 ST 437
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
170 QC 21 - SA	12 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	DAS JUL 10 2019
				QC 21 - SA - 70	21 JUL 10 2019
				QC 21 - SA - 53	9-55

Part Op 100 - (Small Fab) 1-Assemble as per Dwg D3213 Transfer drill hinge using DT8470 & DT9520 Identify as D3213-041
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) START TIME: _____
 130 - (QC3- Inspect Part Finish)
 140 - (Small Fab) Assemble as per Dwg D3213
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location: _____)
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-3	Hinge	24 pcs (2 ea)	100-Small Fab - 1	5164477
D3213-1	Door Panel	12 pcs (1 ea)	100-Small Fab - 1	5081651x25
D3213-3	Door Panel	12 pcs (1 ea)	100-Small Fab - 1	5128511x6
MS20470AD4-6	Rivet, Universal Head	12 Ea (1 ea)	100-Small Fab - 1	5147499
D2137	Decal(No Step)	12 pcs (1 ea)	140-Small Fab - 2 - B4B	5138081x9 5125
D2419	Handle	12 Ea (1 ea)	140-Small Fab - 2 - B4B	5160262x6 5160
D2462	Neoprene Seal (\$Per Foot)	28.8000 pcs (2.4 ea)	140-Small Fab - 2 - B4B	5171935
D2728-1	Dart Logo Label Small	12 pcs (1 ea)	140-Small Fab - 2 - B4B	
MS20470AD4-4	Rivet, Universal Head	288 Ea (24 ea)	140-Small Fab - 2 - B4B	5106821
NAS1149DN632J	Washer	12 pcs (1 ea)	140-Small Fab - 2 - B4B	5143518

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3161-3	24	3	0
	D3213-1	12	6	0
	D3213-3	12	6	0
	MS20470AD4-6	12	1,612	0
140-Small Fab - 2 - B4B	D2137	12	15	0
	D2419	12	4	0
	D2462	29	466	0
	D2728-1	12	0	0
	MS20470AD4-4	288	35,616	0
	NAS1149DN632J	12	496	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S195930



Part: D3213-041

Job No: 190753

Serial No/Batch: S195930

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/04/19